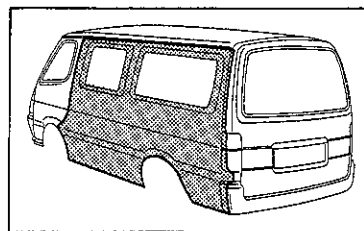
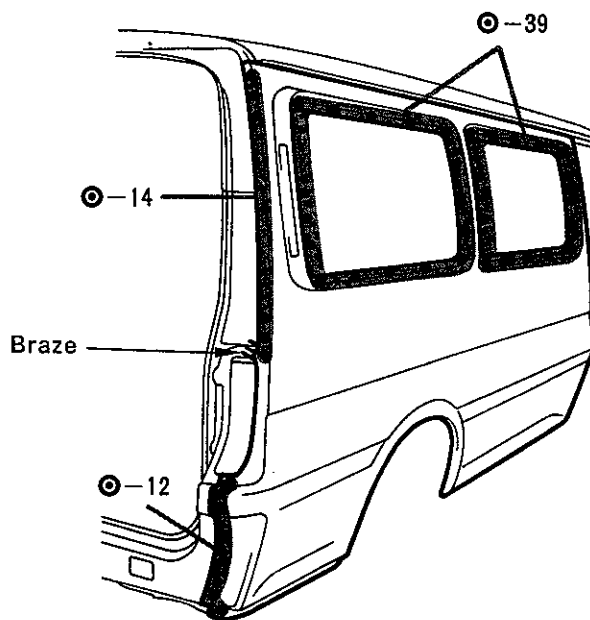
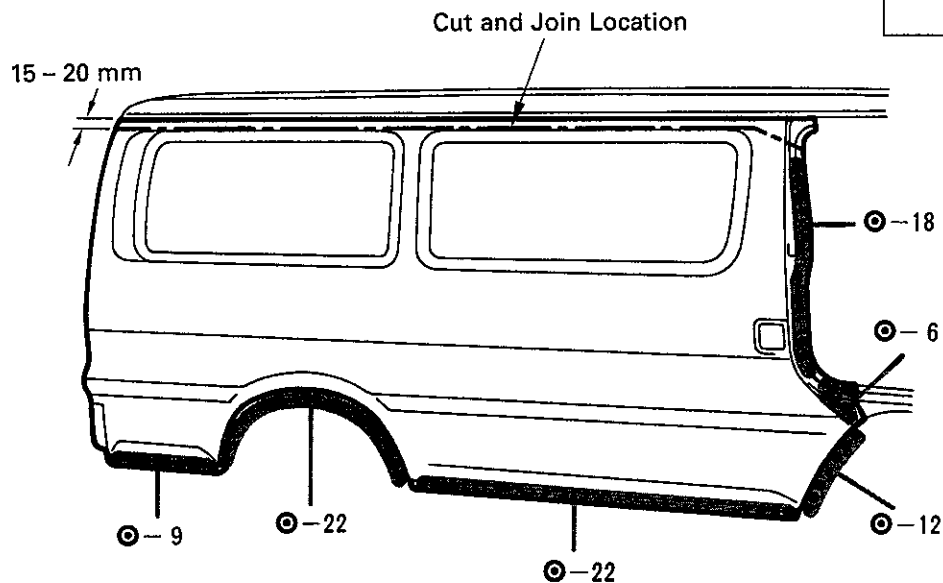


# **QUARTER PANEL (CUT): Without Slide Door Side (Standard Wheel Base and Panel Van)**



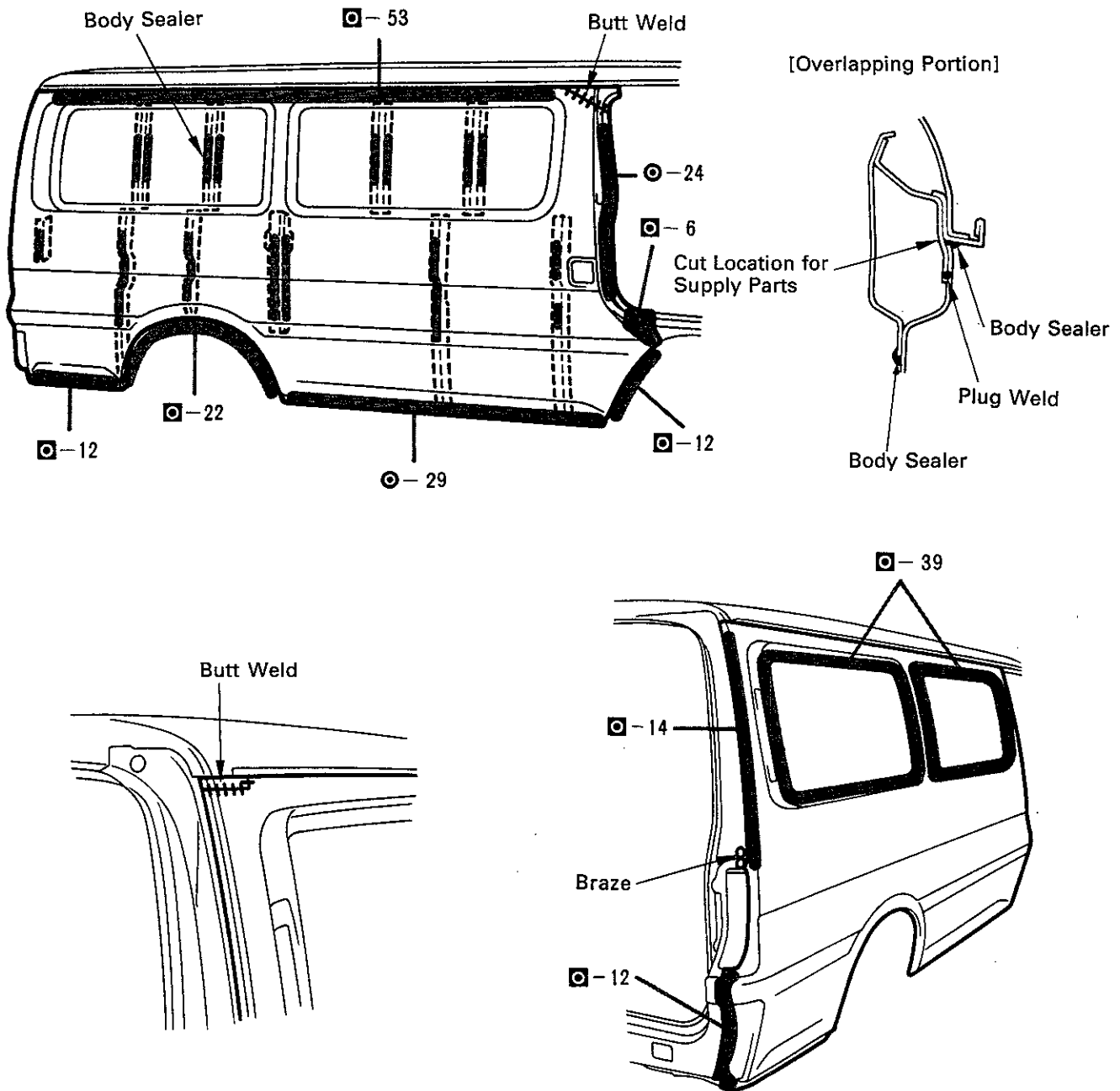
## **REMOVAL**



mm	in.
15	0.59
20	0.79

1. Cut the parts at the locations shown above.

## INSTALLATION



1. Before temporarily installing the new parts, apply body sealer to the locations shown above.

**HINT:**

- 1) After welding the new parts, apply body sealer to the overlapping portion.
- 2) Apply just enough sealer for the new parts to make contact.

- 3) For other sealing points, refer to section AR.
2. Temporarily installing the new parts and check the fit of the front door, back door and rear combination light.
3. Overlap the new parts to the vehicle side panel, then plug weld it.